



CEWELD AA DUR 12

TYPE Cobalt-based thermo shock resistant alloy for overlay applications.

ANWENDUNGEN Steam-valves, high temperature liquid pumps, hot cutting tools, cutting tools for plastic, wood and paper as well as high stressed sealings and sliding surfaces.

EIGENSCHAFTEN Outstanding alloy against abrasion, thermo-shock and corrosion combined with high temperatures. The weld deposit can be machined with tungsten tool tips and by grinding. The hardness of the weld deposit will decrease 20% at 600°C and has a nominal hardness of 49-53 HRc at room temperature. The weld deposit is high heat resistant up to 900°C. Dur 12 offers a low coefficient of friction and exceptional resistance to galling. It has cavitation-erosion resistance ten times that of 304 stainless steel, Dur 12 can be used to protect bearing surfaces in non-lubricating conditions due to its resistance to metal-to-metal wear.

KLASSIFIKATION

AWS	A 5.21: ERCCoCr-B
EN ISO	14700: T Co2
DIN	8555: MSG 20-GF-50-CTZ

GEEIGNET FÜR **46-48 HRc, Stellite 12** alloy with high temperature and abrasion resistance, thermo shock resistant and impact resistant, hardfacing valves, seats, pumps, knives, plastic recycling crushers etc.

ZULASSUNGEN

SCHWEISSPOSITIONEN



**TYPISCHE CHEMISCHE
ANALYSE DES
SCHWEISSMETALLS (%)**

C	Si	Cr	W	Co
1.75	1.2	29	9	Rem.

MECHANISCHE GÜTEWERTE

Heat Treatment	R _{P0.2} (MPa)	R _m (MPa)	A ₅ (%)	Hardness
As Welded				50 HRc

RÜCKTROCKNUNG 140°C / 24 hr

HARDNESS HRC @ 20°C: 50HRc, @ 300°C: 46HRc, @600°C: 40HRc

GAS ACC. EN ISO 14175 M13



CEWELD AA DUR 12

AA DUR 12 1,2MM

Packaging	KG/unit	EanCode
BS-300	15	8720663402325

AA DUR 12 1,6MM

Packaging	KG/unit	EanCode
BS-300	15	8720663402332