



# CEWELD SPA 867

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| TYPE                  | Seamless high-alloyed fluxcored wire on a C-B-carbide basis for extreme hard deposits on parts subject to severe mineral abrasion.                                                                                                                                                                        |
| ANWENDUNGEN           | Suited for wear parts subject to extreme heavy abrasion.                                                                                                                                                                                                                                                  |
| EIGENSCHAFTEN         | High wear resistance and simmlar structure as by C.-Cr. Carbide deposits. The deposit gives a extreme high hardness, all spray metal requires no buffer layer except on materials considered critical. In this Situation Ceweld SP NiAl is recommended. The spray deposit is only machinable by grinding. |
| KLASSIFIKATION        |                                                                                                                                                                                                                                                                                                           |
| GEEIGNET FÜR          | Cement industry, pumps, mixer blades, sleeves, mixers, shear blades and parts etc.                                                                                                                                                                                                                        |
| ZULASSUNGEN           |                                                                                                                                                                                                                                                                                                           |
| SCHWEISSPOSITIONEN    |                                                                                                                                                                                                                                                                                                           |
| MECHANISCHE GÜTEWERTE |                                                                                                                                                                                                                                                                                                           |
| RÜCKTROCKNUNG         | Not required                                                                                                                                                                                                                                                                                              |
| GAS ACC. EN ISO 14175 |                                                                                                                                                                                                                                                                                                           |