



CEWELD FL 830 ESHC

TYPE	High basic flux for stainless steel strip electro slag cladding.
ANWENDUNGEN	Designed for ES strip cladding in offshore, apparatus, vessel, boilers and chemical industry.
EIGENSCHAFTEN	FL 830 ESHC is a highly basic flux for stainless steel strip electro slag cladding. Basicity: about 4,0 (according to Boniszewski) Current: DC + Grain size: 2-16
KLASSIFIKATION	EN ISO 14174: ES A FB 2B 5644 DC
GEEIGNET FÜR	Electro slag (ESW) cladding with stainless steel strip, 308L, 309L, 316L, 2209 Duplex, 347, 309LNb, 309LMo, Alloy 59®, C276®

ZULASSUNGEN

SCHWEISSPOSITIONEN



TYPISCHE CHEMISCHE ZUSAMMENSETZUNG NACH GEWICHT (%)

CaF ₂	SiO ₂	CaO+MgO
70	20	5

MECHANISCHE GÜTEWERTE

RÜCKTROCKNUNG Not required

GAS ACC. EN ISO 14175



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FL 830 ESHC 0,2 - 1,6MM

Packaging	KG/unit	EanCode
Bag	25	8720663404169