

CEWELD FL 400

TYPE	Agglomerated flux for SAW welding to obtain increased hardness with low and un-alloyed sub arc wires.		
ANWENDUNGEN	Rebuilding and hardfacing parts that suffer from impact and wear as in Mining, Dredging etc.		
EIGENSCHAFTEN	CEWELD® FL 400 is an agglomerated flux for SAW welding to obtain increased hardness with low and un-alloyed sub arc wires. Basicity: about 1,1 (according to Boniszewski) Current: DC or AC, in single or multi-wires Grain size: 2-16		
KLASSIFIKATION	EN ISO	14174: SA CS 3 99 CCrMo AC	
GEEIGNET FÜR	Piston rod ends, mining parts, excavator parts, rolling bars, pressure rolls, cement rollers, dredging parts, coupling parts, crushing hammers. etc..		
ZULASSUNGEN			
SCHWEISSPOSITIONEN			
TYPISCHE CHEMISCHE ZUSAMMENSETZUNG NACH GEWICHT (%)	CaF2 10	CaO+MgO 25	SiO2+TiO2+Al2O3 55
MECHANISCHE GÜTEWERTE			
RÜCKTROCKNUNG	Not required		
GAS ACC. EN ISO 14175			

CEWELD FL 400

FL 400 0,4-1,8MM

Packaging	KG/unit	EanCode
Bag	25	8720663404961