



CEWELD Alloy X Tig

TYPE	CEWELD Alloy X is a nickel- chromium-iron-molybdenum alloy wire rod								
ANWENDUNGEN	CEWELD Alloy X Tig is a nickel- chromium-iron-molybdenum alloy that possesses an exceptional combination of oxidation resistance, fabricability and high-temperature strength. It has also been found to be exceptionally resistant to stress-corrosion cracking in petrochemical applications.								
EIGENSCHAFTEN	CEWELD Alloy X Tig exhibits good ductility after prolonged exposure at temperatures of 1200, 1400, 1600°F (650, 760 and 870°C) for 16,000 hours. Suitable for joining and cladding Nickel alloys, stainless steel, carbon steel and low alloyed steels. UNS: N06002								
KLASSIFIKATION	AWS	A 5.14: ERNiCrMo-2							
	EN ISO	18274: S Ni 6002(NiCr21Fe18Mo9)							
	W.Nr.	2.4665							
	F-nr	43							
	FM	6							
GEEIGNET FÜR	2.4665 UNS: N06002 Alloy HX, X, AMS 5754, AMS 5798, ASTM B619, Nickel alloys, stainless steel, carbon steel and low alloyed steels.								
ZULASSUNGEN									
SCHWEISSPOSITIONEN	 PA  PB  PC  PD  PE  PF  PG								
TYPISCHE CHEMISCHE ANALYSE DES FÜLLMETALLS (%)	C	Si	Mn	Cr	Ni	Mo	Fe	W	Co
	0.1	0.8	0.8	22	55	9	19	0.8	2
MECHANISCHE GÜTEWERTE	Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A ₅ (%)	Impact Energy (J) ISO-V			Hardness	
					RT				
	As Welded		660	30	100			HRc	
RÜCKTROCKNUNG	Not required								
GAS ACC. EN ISO 14175	I1								



CEWELD Alloy X Tig

ALLOY X TIG 0,8 X 914MM	Packaging	KG/unit	EanCode
	Tube	0,91	8720663420299
ALLOY X TIG 1,14 X 914MM	Packaging	KG/unit	EanCode
	Tube	4,54	8720663420312
ALLOY X TIG 1,6 X 914MM	Packaging	KG/unit	EanCode
	Tube	4,54	8720663420329
ALLOY X TIG 2,4 X 914MM	Packaging	KG/unit	EanCode
	Tube	4,54	8720663420336