



CEWELD NiCro 72M

TYPE	Nickel-Chromium solid MIG wire									
ANWENDUNGEN	CEWELD NiCro 72M is used for the overlay cladding of ferrous materials used in high temperature applications, and the welding of nickel-chromium-iron alloy to itself, and to steels. Also for welding IN657 and INCO clad 671/800H.									
EIGENSCHAFTEN	Weld metal has good resistance against high temperature oxidation, carburization, sulfidation and to reducing-sulfurizing and metal dusting environments									
KLASSIFIKATION	AWS	A 5.14: ERNiCr-7								
	EN ISO	18274: S Ni 6073(NiCr38AlNbTi)								
	F-nr	43								
	FM	6								
GEEIGNET FÜR	ASTM B163, B166, B167, B168 with UNS N06690, IN657, Incoloy 671/800H									
ZULASSUNGEN										
SCHWEISSPOSITIONEN										
TYPISCHE CHEMISCHE ANALYSE DES FÜLLMETALLS (%)	C	Si	Mn	Cr	Ni	Nb	Ti	Al	Nb+Ta	
	0.02	0.2	0.3	37	65	0.8	0.6	1	0.7	
MECHANISCHE GÜTEWERTE	Heat Treatment			R _{P0,2} (MPa)	R _m (MPa)		A5 (%)	Hardness		
	As Welded				690		30	HRc		
RÜCKTROCKNUNG	Not required									
GAS ACC. EN ISO 14175	I1									



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NICRO 72M 1,14MM

Packaging	KG/unit	EanCode
BS-300	13,6	8720663419125