



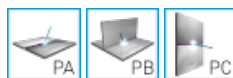
CEWELD DUR 1 Tig

TYPE	Cobalt-based alloy with high abrasion and corrosion resistance.	
APPLICATIONS	Pump sleeves, expeller screws, impellers, plastic recycling, mixer blades for rubber, valves, seats etc.	
PROPRIÉTÉS	Outstanding hardfacing alloy against abrasion and corrosion combined with high temperatures.	
CLASSIFICATION	AWS EN ISO F-nr	A 5.21: ERCoCr-C 14700: S Co3 71

CONVIENT POUR Stellite 1 alloy for cladding,

AGRÉMENTS

POSITIONS DE SOUDAGE



ANALYSE CHIMIQUE
TYPIQUE DU MÉTAL
D'APPORT (%)

C	Si	Mn	Cr	Fe	W	Co
2.4	0.7	0.4	30	2.8	11	Rem.

PROPRIÉTÉS MÉCANIQUES

Heat Treatment	R _{P0.2} (MPa)	R _m (MPa)	A5 (%)	Hardness
As Welded				55 HRc

ETUVAGE Not required

GAS ACC. EN ISO 14175 I1



CEWELD DUR 1 Tig

DUR 1 TIG 2,4 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663402226

DUR 1 TIG 3,2 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663402233

DUR 1 TIG 4,0 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663402240

DUR 1 TIG 5,0 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663402257

DUR 1 TIG 6,4 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663402264