



CEWELD L-CuPSn7

TYPE	Copper Phosphorus Brazing Alloy		
APPLICATIONS	Suitable for gap brazing of copper and copper alloys. Joint-brazing at working temperatures between -20°C and +150°C. Do not use in sulphurous environment and on Fe- and Ni-alloys.		
PROPRIÉTÉS	Filler metal with good flowing properties and capillarity. Colour very similar to brass. Soldering seam can be easily electroplated. Self pickling on copper to copper joints.		
CLASSIFICATION	AWS	A 5.8: BCuP-2	
CONVIENT POUR	Brazing of copper, copper alloys, brass,		
AGRÉMENTS			
POSITIONS DE SOUDAGE			
PROPRIÉTÉS MÉCANIQUES			
ETUVAGE	Not required		
GAS ACC. EN ISO 14175			