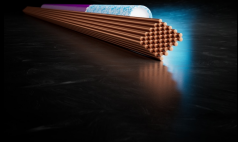


CEWELD L-CuP7

TYPE	Copper Phosphorus Brazing Alloy.				
TOEPASSINGEN	Joining: Copper to copper, Copper alloys, Brass, Copper-Sn alloys with flux. Do not use this alloy above working temperatures of 200 °C				
EIGENSCHAPPEN	Universal brazing alloy containing phosphor for use without additional flux on copper to copper joints. Good flowing characteristics very easy to use with high mechanical properties.				
CLASSIFICATIE	AWS EN ISO F-nr	A 5.8: BCuP-2 17672: CuP 181 103			
GESCHIKT VOOR	Copper to Copper (without flux), Copper alloys, Brass, Copper-Sn alloys with flux.				
GOEDKEURINGEN					
LASPOSITIES	      				
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	Cu Rem.		P 7.2		
MECHANISCHE WAARDEN	Heat Treatment As Welded	R _{P0,2} (MPa)	R _m (MPa) 250	A5 (%)	Hardness HRc
HERDROGEN	Not required				
MELTING RANGE	710 - 793°C				
GAS ACC. EN ISO 14175					



CEWELD L-CuP7

L-CUP7 1,5MM

Packaging	KG/unit	EanCode
D-300	10	8720663421241